DESIGN BY RONAN & ERWAN BOUROULLEC

# PALISSADE COLLECTION



### **HIGHLIGHTS**

- An outdoor collection of tables, benches, chairs, stools, lounge chairs, chaise longue and sofas in varying sizes and colours
- · Designed in colour and form to integrate effortlessly into a natural landscape
- · The Palissade collection features a weatherproof outdoor powder coating
- · The tables are available in rectangular and square designs
- The extensive choice of Palissade variants offers multiple configuration options to create a wide variety of dining, lounge, and social set-ups in outdoor spaces
- · Palissade Cover available for selected Palissade Furniture
- · Suitable for a wide variety of outdoor environments

# PALISSADE COLLECTION DESIGN BY RONAN & ERWAN BOUROULLEC

Designed by French brothers Ronan and Erwan Bouroullec, Palissade is a collection of outdoor furniture for HAY in powder coated or hot galvanised steel. United by a common principle of symmetrical geometry, the Palissade collection is engineered to reproduce the same visual simplicity and core strength throughout. Designed in colour and form to integrate effortlessly into a natural landscape or urban setting, Palissade is intended to be used over a longer period of time and become more beautiful over the years. The collection is suited to a wide variety of environments, from cafés and restaurants to gardens, terraces and balconies.

Ronan & Erwan Bouroullec the Paris-based design brothers from Brittany have been working together since 1998. They have transformed the design industry and offered new perspectives of materiality and purpose. For HAY, they have designed the Palissade Collection, Copenhague Collection, Can Sofa, Élémentaire Chair, Passerelle Table and Pier System.













Palissade Dining Armchair | Cream white Palissade Table | Cream white Palissade Chair | Cream white



Palissade Lounge Chair Low | Olive Palissade Ottoman | Olive



Palissade Chair, Palissade Table & Soft Quilted Cushion | Iron red

Palissade Chaise Longue | Hot galvanised Palissade Chaise Longue Quilted Cushion | Sky grey



# **MATERIALS**

# PALISSADE COLLECTION

Powder coated steel with a two-component coating; a primer and an outdoor powder coating which provides a barrier to corrosive elements, making it suitable for outdoor use

GLIDER Plastic glider

# **COLOUR & FINISH**

Please note that the colours are indicative



Anthracite powder coated steel



Sky grey powder coated steel



Olive powder coated steel



Iron red powder coated steel



Cream white powder coated steel

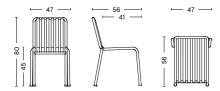
Take care not to scratch the chairs against each other when stacking them.

Do not move or drag the chairs around when stacked as the weight will damage the legs.

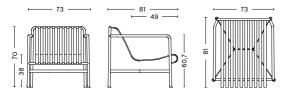


Palissade Dining Armchair | Anthracite Palissade Cone Table | Anthracite

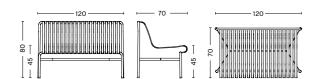
# **DIMENSIONS | SEATING**



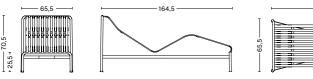
PALISSADE CHAIR Width 47 cm Depth 56 cm Height 80 cm Seat height 45 cm Seat depth 41 cm



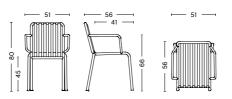
PALISSADE LOUNGE CHAIR LOW Width 73 cm Depth 81 cm Height 70 cm Seat height 38 cm Seat depth 49 cm



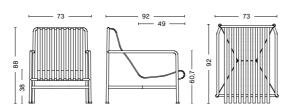
PALISSADE DINING BENCH W/O ARMREST Width 120 cm Depth 70 cm Height 80 cm Seat height 45 cm



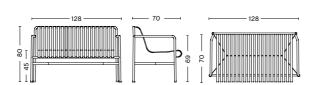
PALISSADE CHAISE LONGUE Width 65,5 cm Depth 164,5 cm Height 70,5 cm Seat height 25,5 cm



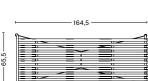
PALISSADE ARMCHAIR Width 51 cm Depth 56 cm Height 80 cm Seat height 45 cm Seat depth 41 cm

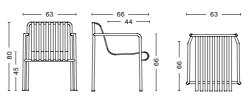


PALISSADE LOUNGE CHAIR HIGH Width 73 cm Depth 92 cm Height 88 cm Seat height 38 cm Seat depth 49 cm



PALISSADE DINING BENCH Width 128 cm Depth 70 cm Height 80 cm Seat height 45 cm

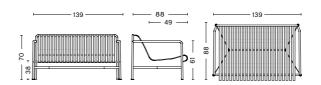




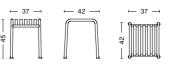
PALISSADE DINING ARMCHAIR
Width 63 cm
Depth 66 cm
Height 80 cm
Seat height 45 cm
Seat depth 44 cm



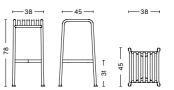
PALISSADE OTTOMAN Width 65 cm Depth 60 cm Height 37 cm



PALISSADE LOUNGE SOFA Width 139 cm Depth 88 cm Height 70 cm Seat height 38 cm Seat depth 49 cm



PALISSADE STOOL Width 37 cm Depth 42 cm Height 45 cm

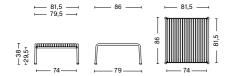


PALISSADE BAR STOOL Width 38 cm Depth 45 cm Height 78 cm

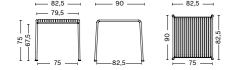


PALISSADE BENCH Width 120 cm Depth 42 cm Height 45 cm

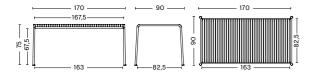
# **DIMENSIONS | TABLES**



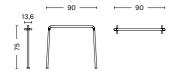
PALISSADE LOW TABLE Length 81,5 cm Width 86 cm Heigth 38 cm



PALISSADE TABLE Length 82,5 cm Width 90 cm Height 75 cm



PALISSADE TABLE Length 170 cm Width 90 cm Heigth 75 cm



PALISSADE MIDDLE LEG Width 90 cm Depth 13,5 cm Heigth 75 cm



Palissade Armchair | Palissade Chair | Palissade Table | Palissade Dining Bench | Olive

### PRODUCT INFORMATION

DESIGN YEAR 2016

COUNTRY OF ORIGIN

China

**OPTIONS** 

Palissade Cushion

Palissade Fixation Bracket for seating

Palissade Fixation Bracket for tables

Palissade Cover

### CONSTRUCTION

The seatings have a welded steel construction featuring tubular design, with flat steel bar reinforcement cross on sofa, lounge chair high & low and barstool. Plastic glider pre-mounted on each leg. Plastic stacking unit pre-mounted on chair and armchair.

The tables have a welded steel construction featuring tubular design. The table consists of two leg sections and one tabletop. Requires assembly with eight screws using an Allen key. Plastic glider premounted on each leg. Requires assembly.

### CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product.

LINK TO CARE & MAINTENANCE

# SEATING OVERVIEW

The Seating Overview is a guide recommending the ideal number of chairs for different table sizes and variants.

LINK TO SEATING OVERVIEW

# **SUSTAINABILITY**

HAY focuses on developing long-lasting products that minimise the environmental impact throughout their lifecycle. We prioritise carefully selecting materials, such as recycled content, FSC-certified wood, and water-based lacquer, while continuously increasing the number of eco-certified products. We adhere to strict regulatory requirements, and the majority of our products are tested to meet international standards for strength, durability, and safety.

LINK TO ENVIRONMENTAL PROFILE

# **DOWNLOADS**

Packshots and lifestyle photos, 2D / 3D files, care and maintenance, instructions, test certificates, product fact sheets, and product presentations are available in our Digital Library at hay.com.

LINK TO DIGITAL LIBRARY

# **CERTIFICATES & TESTS | SEATING**

EN TEST	EN 16139 - L2 Non-domestic seating
EN TEST	EN 581-1 Outdoor furniture
EN TEST	EN 581-2 Outdoor furniture
EN TEST	EN 1022 Domestic furniture seating

# **CERTIFICATES & TESTS | TABLES**

EN TEST	EN 15372 - L3 Non-domestic tables
EN TEST	EN 581-1 Outdoor furniture
EN TEST	EN 581-3 Outdoor furniture



## PALISSADE SOFT QUILTED CUSHION COLLECTION

Adding extra comfort and functionality to Palissade's collection of chairs and benches, the Palissade Soft Quilted Cushion is specially formed to fit the majority of the Palissade models. Crafted in fabric with a water-repellent finish, the cushion features an anti-slip backing and is filled with a soft and thick foam crumb and silicon fibre ball padding. The fabric has a high UV resistance, meaning it is fade-resistant with good colour fastness properties. The cushions are available in three colours and can be used all year round.

## **MATERIALS**

OUTDOOR FABRIC
Solution dyed Olefin with water repellent finish

FOAM AND FILLING 30% foam crumb 70% polyester silicone fiber balls

### **BACKING**

Black anti-slip 100% recycled PET with biobased natural rubber coating on the seating surface

### **DIMENSIONS**



FOR CHAIR & ARMCHAIR Width 40 cm Depth 80 cm Height 6,5 cm



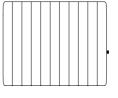
FOR DINING ARMCHAIR Width 40 cm Depth 84 cm Height 6,5 cm

FOR LOUNGE CHAIR HIGH

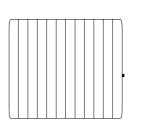
Width 50 cm

Depth 116,5 cm

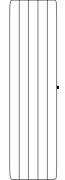
Height 6,5 cm



FOR DINING BENCH Width 110 cm Depth 89 cm Height 6,5 cm



FOR LOUNGE SOFA Width 120 cm Depth 105 cm Height 6,5 cm



FOR CHAISE LONGUE Width 50 cm Depth 190 cm Height 6,5 cm

### **FABRIC COLOUR**

Width 50 cm

Depth 94 cm

Height 6,5 cm

FOR LOUNGE CHAIR LOW

Please note that the colours are indicative



Anthracite Texsilk Uni ColorS 2657



Sky grey Texsilk Uni Colors 2649



Olive Iron red
Texsilk Texsilk
Uni Colors Uni Colors
2497 2230



Cream white Texsilk Uni Colors 2730

# **OPTIONS**

Incl. fire retardant interliner (UK).



# PALISSADE CUSHION COLLECTION

Adding extra comfort and functionality to the Palissade and Palissade Park collections, the Palissade Cushion is specially formed to fit each Palissade model perfectly. Available in two variants depending on the model - a thin, slightly padded variant and a quilted version with Velcro® fastening. All variants feature an anti-slip bottom to keep them securely in place and are crafted in Teflon®-coated fabric for a water-repellent finish. The fabric has a high UV resistance, meaning it is fade-resistant with good colour fastness properties. The cushions are available in four colours and can be used all year round.

# **MATERIALS**

OUTDOOR FABRIC Solution dyed Olefin with water repellent finish
FOAM 30 mm polyurethane foam
BACKING

Black anti-slip 100% recycled PET with biobased natural rubber coating

DIMENSIONS					
FOR CHAIR & ARMCHAIR Width 37 cm Depth 37 cm Height 3 cm	FOR DINING ARMCHAIR Width 41,5 cm Depth 41,5 cm Height 3 cm	FOR DINING BENCH Width 107,5 cm Depth 43,5 cm Height 3 cm			
FOR LOUNGE CHAIR	FOR LOUNGE SOFA				
HIGH & LOW	Width 118,5 cm				

Depth 54,5 cm Height 3 cm

# **FABRIC COLOUR**

Width 52,5 cm

Depth 48 cm Height 3 cm

Please note that the colours are indicative



Anthracite Texsilk Uni ColorS 2657







Texsilk

2497

Uni Colors



Iron red Texsilk Uni Colors 2230



# **OPTIONS**

Incl. fire retardant interliner (UK).



## PALISSADE QUILTED CUSHION COLLECTION

Adding extra comfort and functionality to the Palissade and Palissade Park collections, the Palissade Cushion is specially formed to fit each Palissade model perfectly. Available in two variants depending on the model - a thin, slightly padded variant and a quilted version with Velcro® fastening. All variants feature an anti-slip bottom to keep them securely in place and are crafted in Teflon®-coated fabric for a water-repellent finish. The fabric has a high UV resistance, meaning it is fade-resistant with good colour fastness properties. The cushions are available in four colours and can be used all year round.

## **MATERIALS**

OUTDOOR FABRIC Solution dyed Olefin with water repellent finish

**FOAM** 15 mm polyurethane foam

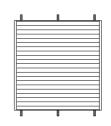
**BACKING** 

Black anti-slip 100% recycled PET with biobased natural rubber coating

## **DIMENSIONS**



FOR DINING ARMCHAIR Width 44,5 cm Depth 103,5 cm Height 1 cm



FOR DINING BENCH Width 104,5 cm Depth 107,5 cm Height 1 cm



FOR LOUNGE SOFA Width 115,5 cm Depth 124 cm Height 1 cm



FOR LOUNGE CHAIR LOW Width 49,5 cm Depth 117 cm Height 1 cm



FOR LOUNGE CHAIR HIGH Width 49,5 cm Depth 139 cm Height 1 cm



HEADREST CUSHION FOR CHAISE LONGUE Width 46,5 cm Diameter 14 cm



FOR CHAISE LONGUE Width 49,5 cm Depth 195 cm Height 1 cm

# **FABRIC COLOUR**

Please note that the colours are indicative



Anthracite Texsilk Uni ColorS 2657



Sky grey Texsilk Uni Colors 2649



Olive Texsilk Uni Colors 2497



Iron red

Texsilk

Uni Colors

2230

Cream white Texsilk Uni Colors 2730

### **OPTIONS**

Incl. fire retardant interliner (UK).



# PALISSADE FIXATION BRACKET | SEATING

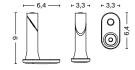
The Palissade Fixation Bracket is designed to secure the Palissade Chairs, Lounge Chairs, Chaise Longues and Benches to the ground, anchoring the furniture in windy weather and serving as a theft deterrent. The brackets can be used on any surface and are easy to attach to the Palissade product. They come in a set of four and are available in one colour – anthracite.

### **MATERIALS**

FIXATION BRACKET

Powder coated stainless steel with EPDM rubber washer

# **DIMENSIONS**



Width 6,4 cm
Depth 3,3 cm
Height 9 cm
Fixation hole diameter 1 cm

## **COLOUR & FINISH**

Please note that the colours are indicative





# PALISSADE FIXATION BRACKET | TABLE

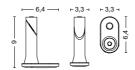
The Palissade Fixation Bracket is designed to secure the Palissade Table to the ground, anchoring the table in windy weather and serving as a theft deterrent. The brackets can be used on any surface and are easy to attach to the table legs. They come in a set of four and are available in one colour – anthracite

### **MATERIALS**

FIXATION BRACKET

Powder coated stainless steel with EPDM rubber washer

# **DIMENSIONS**



Width 6,4 cm Depth 3,3 cm Height 9 cm Fixation hole diameter 1 cm

## **COLOUR & FINISH**

Please note that the colours are indicative





## PALISSADE COVER

The Palissade Cover protects and extends the life of your Palissade outdoor furniture, keeping it dry, clean, and safe when not in use. Made from weatherproof and UV-resistant recycled polyester, the cover features secure Velcro fastenings and adjustable buckles, as well as air vents that provide good air circulation and prevent moisture from forming on the inside. Different variants are available to fit the individual furniture models from the Palissade and Palissade Cord collections.

# **MATERIALS**

### PALISSADE COVER

Made of 100% recycled Polyester with water repellent finish and with a TPU film on the back. Provides a water column of 5000 mm

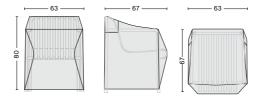
# **COLOUR & FINISH**

Please note that the colours are indicative

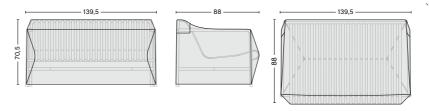


Black

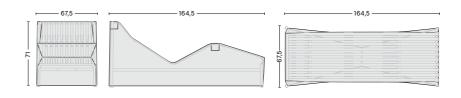
## **DIMENSIONS**



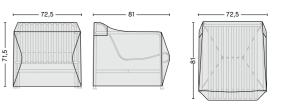
FOR DINING ARMCHAIR Width 63 cm Depth 67 cm Height 80 cm



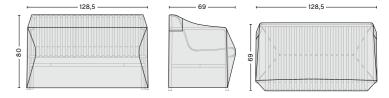
FOR LOUNGE SOFA Width 139,5 cm Depth 88 cm Height 70,5 cm



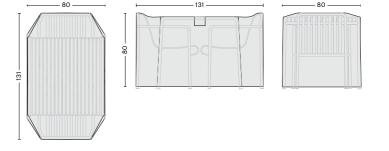
FOR CHAISE LONGUE Width 67,5 cm Depth 164,5 cm Height 71 cm



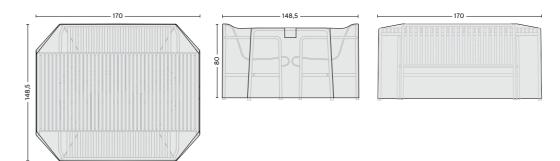
FOR LOUNGE CHAIR LOW Width 72,5 cm Depth 81 cm Height 71,5 cm



FOR DINING BENCH WITH ARMREST Width 128,5 cm Depth 69 cm Height 80 cm



FOR TABLE INCL. 2 PCS DINING ARMCHAIR Length 131 cm Width 80 cm Height 80 cm



FOR TABLE INCL. 2 PCS DINING ARMCHAIR Length 170 cm Width 148,5 cm Height 80 cm